

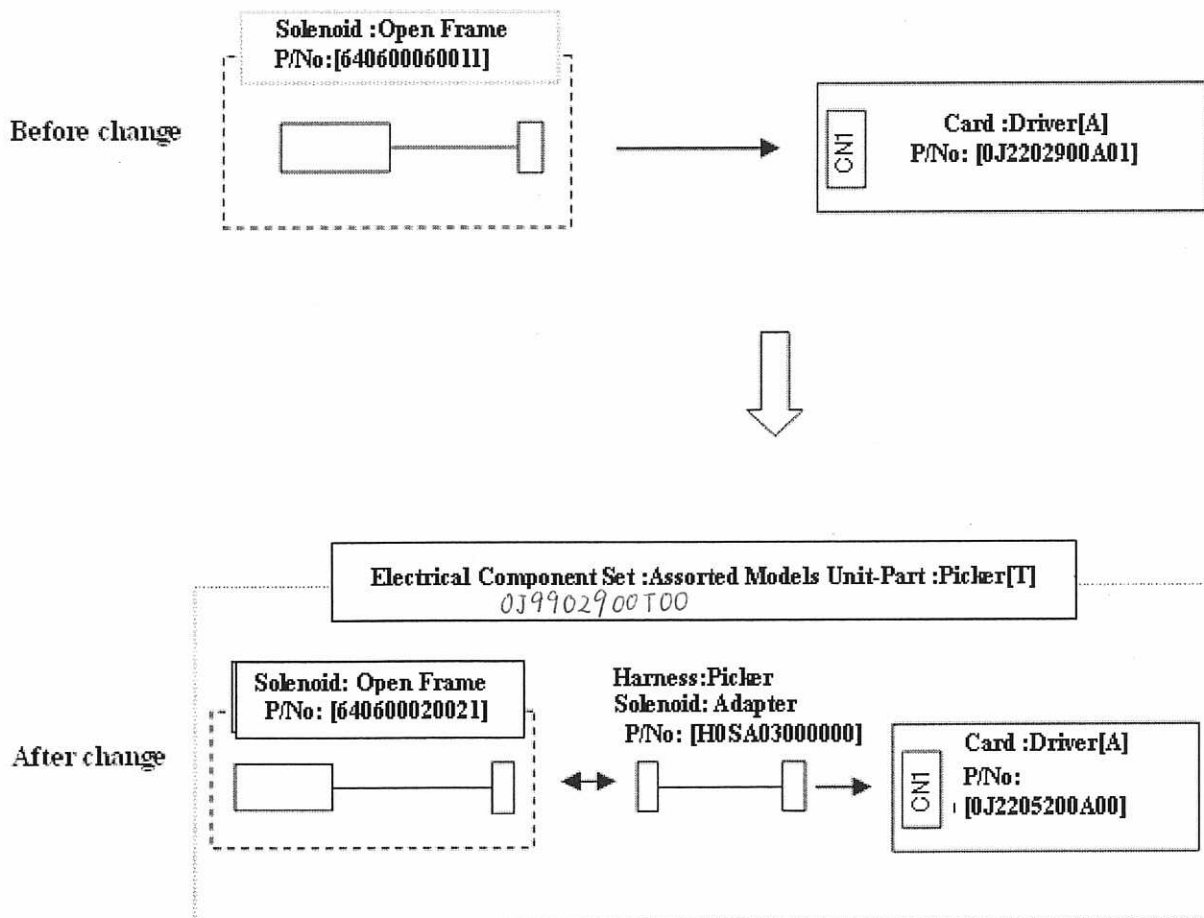


Technical Information

Jan 30, 2012
No. TTI-3698

RE:	CHANGING PICKER SOLENOID AND DRIVER CARD
Models	TEJT2-C
Sections Changed	1. Picker Solenoid 2. Connector of Driver Card (CN1) connected to Picker Solenoid 3. Relay harness between Picker Solenoid and Driver Card (CN1)
Reasons	Because production of the connector (manufactured by Molex) of Picker Solenoid is discontinued.
Schedule	From the middle of February 2012
Introduction	
MFG. Numbers Applicable	(*) Please refer to MFG. Numbers table on the bottom of this page. Click here to move to the table
Compatibility	Compatibility in sets
Accommodation to Customer-installed Machines	Not Necessary, Available
Details	

The changes are as per the following image.



1. Change of "Solenoid : Open Frame"

<Before change>

Exclusive part for TEJT2-C (Part No: [640600060011])

<After change>

Common part used for other models (P/No:[640600020021])

2. Change of "Card :Driver[A]"

Type of CN1 is changed. Part No. of "Card :Driver[A]" is changed from [0J2202900A01] to [0J2205200A00].

3. "Harness :Picker Solenoid :Adapter" (P/No:[H0SA03000000]) is added between "Solenoid :Open Frame" and "Card :Driver[A]".

4. Change of method to connect "Solenoid :Open Frame"

<Before change>

Picker Solenoid is connected directly to the connector CN1 of "Card :Driver[A]".

<After change>

"Solenoid :Open Frame" is connected through "Harness :Picker Solenoid :Adapter" to the connector CN1 of "Card :Driver[A]".

5. About compatibility

Replacement of either "Solenoid :Open Frame" or "Card :Driver[A]" as a single part is not compatible. However, compatibility is provided in a set of "Solenoid :Open Frame" and "Card :Driver[A]".

MFG. Numbers Applicable

Models	MFG/No. Introduction	Single Needle	3 Needles	6 Needles	9 Needles	12 Needles	15 Needles
TEJT2-C	MFG/No.			1083	1180	2220	8120
	Introduction			2012/03	2012/03	2012/02 M	2012/02 M

Page Top